









MATERIAL	FLOCK PRINT				TRANSFER PRINT				FOIL PRINT			
	temp.	time	pressure	sealing	temp.	time	pressure	sealing	temp.	time	pressure	sealing
	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes
	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes
	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes
	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes
	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes
	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes
	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes	160-170 C°	15 sec.	2,5 - 3 Bar	yes
	xxxx	xxxx	xxxx	xxxx	150-160 C°	10 sec.	2,5 - 3 Bar	yes	160-165 C°	15 sec.	2,5 - 3 Bar	yes

GUIDELINES FOR PRINTING

Step 1: printing preparation

- Make sure the press plate is clean. This to avoid stains;
- Make sure the press has the right temperature (see upper list);
- On the inside of some articles there is an opening for the press. If so, please use this opening to slide the article over the lower press plate;
- Make sure the printing surface is free of logos, zippers, etc.;
- Heat up the printing surface for ten seconds. You will now remove any shrink out of the material.

Step 2: The printing

- Please position the logo print on the article;
- Cover the print and printed material with silicone paper;
- Press the heated press plate on the silicone paper;

- Wait until the printing time has passed;
- Remove the upper press plate and let it cool for one minute;
- Only now can you remove the silicone paper;
- Carefully remove the plastic cover from the print.

Step 3: Finishing

- Take the silicone paper and cover the print again;
- Press the print for another ten seconds. The edges will now be sealed and the print is fixed completely;
- Remove the upper press plate, remove the silicone paper and your product is ready.

Please note, that on a transfer print the outer edge must be now transparent.

Risk of Flock prints!

Please note: Flock prints will adopt the colour of the printed material. This has to do with loose fibres that will mix with the print. This is normal for flock prints and therefore can not be credited by the article supplier.

Risk of sublimated articles!

Please note: The colours of sublimated articles may run on high temperature. This can be prevented by the use of a print with a dark coloured reverse side. Your printing material supplier can advise you of products available. As this is the answer for problems of running colours in the print, there will be no credit anymore for the use of prints without this dark reverse side.

Please cover the whole sublimated article with silicone paper when printing. This will avoid pollution of the upper printing plate.